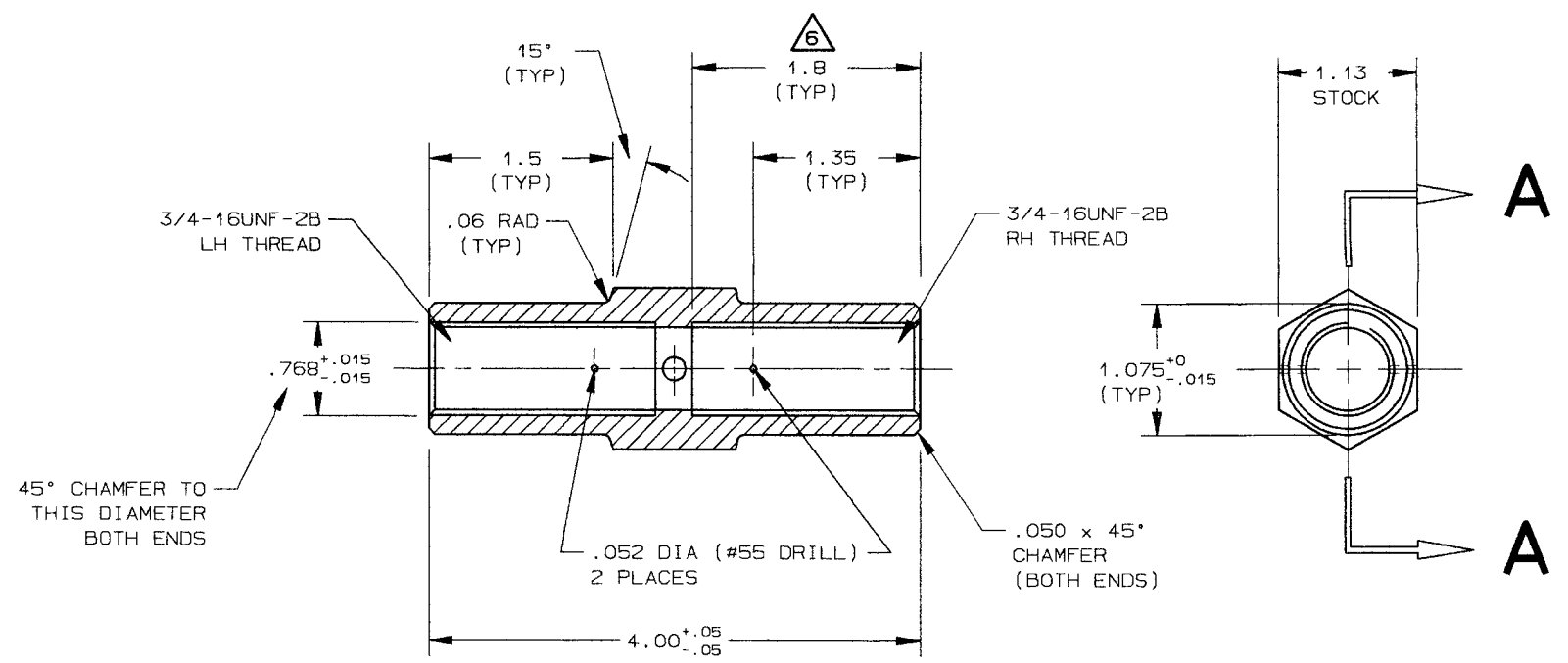


VIEW SHOWING SAFETY LOCK HOLE SECTION B-B



SECTION A-A

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.
2. THREADS TO BE MANUFACTURED PER MIL-S-7742.
3. MACHINED SURFACES TO BE 64 MICRO-INCH OR BETTER.
4. MAGNETIC PARTICLE INSPECT PER ASTM-E-1444.
5. CADMIUM PLATE PER QQ-P-416 CLASS 3, TYPE II. PLATING NEED NOT PENETRATE FULL DEPTH OF INTERNAL THREADS.
6. DIMENSION SHOWN IS MINIMUM DEPTH OF FULL THREAD.
7. THIS PART SUPERSEDES A85802-13.

B80701	
NEXT ASSY	
DWG SIZE: C	

NOTICE

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Record of Revisions

REV.	Date	Description of changes	by	approved
N/C	08 JAN 99	INITIAL RELEASE	TM	T MARTIN
A	09 OCT 03	DCN B80702NC1 INCPD	TM	<i>[Signature]</i>

RELEASED FOR
PRODUCTION
OCT 14 2003
AERO CONSULTING SERVICES LTD.

-1 SLEEVE		4130 STEEL BAR PER MIL-S-6758	
PART NO.	DESCRIPTION	MATERIAL	
QUANTITY PER		LIST OF MATERIALS	
UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE
dimensions are in inches		DRAWN:	13JAN98
Tolerances on:		CHECKED:	
Decimals		PROJECT ENGINEER	
Angles		STRESS:	
.XXX ±.010		AVIONICS:	
.XX ±.03			
.X ±.1			
		NORTHERN AERO INDUSTRIES 1845 ST. MATTHEWS AVENUE WINNIPEG, MANITOBA R3H 0A8	
		DETAIL - SLEEVE, ENGINE MOUNT	
		CODE IDENT NO.	REV.
		36929	A
		DWG. NO.	
		B80702	
		SCALE: FULL	SHEET 1 OF 1